

# KELLY-MOORE® KM ACRYLIC ELASTOMERIC PATCH

**PAINTS** TEXTURED KNIFE - KM-01015 - WHITE / TEXTURED BRUSH - KM-01016 - WHITE  
SMOOTH KNIFE - KM-01017 - WHITE / SMOOTH BRUSH - KM-01018 - WHITE

## Product Description

**KM ACRYLIC ELASTOMERIC - TEXTURED & SMOOTH GRADE ELASTOMERIC PATCH COMPOUND** is extremely flexible with outstanding adhesive properties. It is uniquely formulated to provide a permanent repair for cracks and holes in above grade masonry and stucco surfaces. Once cured the bead is mildew resistant. It is low odor, easy to apply and is soap and water cleanup.

## Performance Features

- Used for Larger Non-structural Cracks
- Repair and Waterproof Cracks in Masonry and Stucco
- Interior / Exterior
- Ready to Use
- Apply by Knife or Brush

## Suggested Applications:

- For Use on: Stucco, Tilt Wall, Trim, EIFS, Siding, Masonry Cracks, & Drywall

## Suggested Substrates:

- Masonry, Ceramic Tile, Concrete, Brick, Synthetic Stucco, Wood, & Metal

## Product Specifications

<b>Color:</b>	White
<b>Vehicle:</b>	100% modified acrylic emulsion polymer
<b>VOC Less water and exempts solvents:</b>	< 1.5%
<b>Solids:</b>	Approx. 65.7%
<b>Weight per gallon:</b>	10.5 ± 0.5
<b>Service temperature:</b>	-30°F to 180°F
<b>Temperature application range:</b>	40°F minimum and rising. 140°F maximum.
<b>Freeze thaw stability:</b>	Passes 5 cycles @ 0°F (1 cycle = 16 hrs. @ 0°F 8 hrs. at 75°F)
<b>Applications:</b>	Interior / exterior
<b>Shelf life:</b>	24 months when stored at 50°F to 80°F
<b>Tooling time:</b>	10 to 15 minutes
<b>Paint over time:</b>	4 to 6 hours
<b>Tack free time:</b>	30 minutes
<b>Full cure:</b>	24 to 72 hours depending on conditions and amount used

## Surface Preparation

Surface to be caulked must be dry and free of all dirt, dust, oil, mildew, loose paint, old caulk or other contaminants. Only apply when sealant, surface and air temperatures are above 40°F and rising. Do not apply on surfaces that exceed 140°F, or when rain is expected.

## Application

1. Apply to hairline cracks with a clean putty knife or other blade. 2. Tool patch to match desired texture and profile of the surrounding area. 3. Knife grade patch should be used for cracks larger than 1/2". 4. Cracks should be chipped / cleaned out, if greater than 1/2" in depth a non-gassing backer rod of the proper size should be inserted. 5. (2) applications may be required for larger gaps. Allow 24 hours between applications. 6. Product cannot be sanded. 7. Allow 24 hours before top coating.

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# KM ACRYLIC ELASTOMERIC PATCH - (cont.)

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## Clean Up

Clean all equipment immediately after use with warm, soapy water.  
Clean up excess caulk with a damp cloth.

## For Best Results

Not to be used on structural cracks. Apply masonry surface conditioner for maximum adhesion. Test prior surfaces to be patched. Do not use below grade or under water. Keep from freezing.

## Precautions

### DO NOT TAKE INTERNALLY

**WARNING!** IRRITATING TO SKIN, EYES AND RESPIRATORY TRACT. Harmful if swallowed, inhaled or absorbed through the skin. May cause allergic skin reactions and/or central nervous system depression. Adverse reproduction effects have been reported in animals. May cause adverse kidney effects. Avoid contact with eyes, skin and clothing. Use in well ventilated area. Wear eye, skin and respiratory protection. Eye contact: Immediately flush with water for 15 minutes and get medical attention immediately. If swallowed: Do not induce vomiting. Give large quantities of water and get medical attention. Never give anything by mouth to an unconscious person. For health information refer to Material Safety Data Sheet or call Chemtrec at 800-424-9300. **KEEP OUT OF REACH OF CHILDREN.**

⚠ **WARNING:** Cancer and Reproductive Harm - Go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov) for additional information

Material Safety Data Sheets (SDS) available upon request. Similar information for solvents and other chemicals used with Kelly-Moore products should be obtained from your supplier(s). When solvents are used, proper safety precautions must be observed.

**FIRST AID:** In case of skin contact, wash off quickly with plenty of soap and water, remove contaminated clothing. For eye contact flush eyes immediately with large quantities of water, for at least 15 minutes. Obtain emergency medical treatment. If swallowed, obtain medical treatment immediately. **DO NOT INDUCE VOMITING.** If inhalation causes physical discomfort, move to fresh air. If discomfort persists or any breathing difficulty occurs, get medical help.

## Proper Disposal

Contact your local sanitation department or household hazardous waste coordinator for information concerning possible reuse or disposal of unused solvent-containing adhesives and / or sealants. All material must be disposed in accordance with Federal, State, and Local Regulations.

**Durability Guarantee:** After proper storage and application, if this product cracks, peels or separates within 60 years of installation, manufacturer will replace the product if purchaser returns proof of purchase to manufacturer. This shall be manufacturer's sole obligation with regard to this product and manufacturer shall not be liable for any damages, including incidental or consequential damages. This is the sole and exclusive remedy and liability for defects or failure of this product. **MANUFACTURER HEREBY DISCLAIMS ALL WARRANTIES, WRITTEN OR ORAL, STATUTORY, EXPRESSED OR IMPLIED; INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS.**