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**Product Description**

An interior/exterior latex paint designed especially for marking wood pallets.

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**Performance Features**

- **Quick drying**
- **Can be applied by brush, roller or spray**
- **Water clean-up**
- **HAPS Free**

**Product Specifications**

Resin Type:	Vinyl Acrylic
Color Range:	Blue
Finish:	Flat <5@85°
Drying Time:	To Touch: 30-60 minutes
(75° F. & 50% R.H.)	To Recoat: 2-4 hours
Weight per Gallon:	10.46 lbs.
Solids by Weight:	41.93%
Solids by Volume:	27.32%
Volatile by Weight:	58.07%
Volatile by Volume:	72.68%
Material V.O.C.	48.52 g/L
Coating V.O.C.	53.56 g/L
Shelf Life:	2 years unopened
Clean Up:	Water

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**Surface Preparation****General:**

All surfaces must be cured, firm, dry and cleaned free of loose paint, dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating.

**Application: Brush, Roll, or Spray**

Brush: Use synthetic bristle brush.

Roller: Use roller nap appropriate to surface profile.

Spray: For airless sprayer use .013 - .017 spray tip. For HVLP or Conventional sprayers please consult sprayer manual for latex paints.

Do not apply when material, air, and/or surface temperature is below 50°F or above 90° F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Store at room temperature. Keep from freezing.

Follow all CHEP Initial Startup Procedures and Daily Operating Procedures when using this coating.

**Thinning**

Thin with clean water to desired consistency. Recommended rate for marking pallets is 15 parts water to 1 part 341-404 Blue Concentrate. When diluted at this rate the Coating VOC remains constant while the Material VOC is changed from 48.52 grams per liter to 3.03 grams per liter, approximately.

**Precautions**

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

**USE ONLY WITH ADEQUATE VENTILATION.**

**KEEP OUT OF REACH OF CHILDREN.**

**Proper Disposal**

For proper disposal of excess material, please contact your local city or county waste management agency.

**Warranty:** This product is sold without warranty. Kelly-Moore Paint Company, Inc. and its distributors assume no responsibility express or implied for use of this product. Suitability of this product for any specific purpose must be determined by the user.