2680 KEL-AQUA

Interior Acrylic Enamel Undercoater

Product Description

Kel-Aqua Interior Acrylic Enamel Undercoat is designed especially for spray application. A fast dry primer for use on interior wood and other surfaces. This product is easy sanding with excellent enamel holdout.

Conforms to Green Seal Paints GS-11 Criteria

Performance Features

- **Excellent Enamel Holdout**
- **Excellent Adhesion**
- **Easy Sanding**
- **Fast Drying**
- **Water Clean-Up**

Product Specifications

Resin Type:	Acrylic
Color Range:	White
Drying Time: (75º F. & 50% R.H.)	To touch: 1 Hour To recoat: 2 Hours
Practical Coverage:	Approx. 250-350 sq ft/gallon
Recommended Dry Film Thickness:	1.5-2.0 mils per coat
Weight Per Gallon:	11.2 lbs.
Solids By Weight:	49%
Solids By Volume:	31%
Shelf Life:	2 years (unopened containers)
Sizes:	One & five gallon containers
V.O.C.	<85 Grams per liter
Clean Up:	Water

Product Analysis (by weight)

PIGMENT COMPOSITION	**38%**
Titanium Dioxide:	9%
Silicates	29%

VEHICLE COMPOSITION	**62%**
Acrylic Resin:	11%
Water, Surfactants, Defoamers:	51%

Surface Preparation

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

General:
All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalk, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces.

New Wood:
Follow general surface preparation guidelines. Prior to application of undercoat, sand and putty nail holes and wipe woodwork clean. Sand again after application of undercoat and dust clean before finish is applied.

System Recommendations

Interior Wood and Hardboard

PRIMER: 2680 Kel-Aqua Interior Acrylic Enamel Undercoater

FINISH: Appropriate Kelly-Moore Finish

Application:

Spray only using conventional, airless, or HVLP. Do not apply when material, air, and/or surface temperature is below 50°F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Note: Do not apply 2680 Kel-Aqua over caulk or other soft, flexible materials. Apply this primer prior to caulking.

Thinning

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

Continued Next Page

Precautions

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. Protect from freezing. For additional safety information, consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION
KEEP OUT OF REACH OF CHILDREN.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

Limited Warranty: The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.