
Product Description

A fast drying, low odor, interior acrylic enamel designed to provide a decorative and protective washable finish to wall, trim and ceiling surfaces.

Performance Features

- Durable
- Washable
- Good Uniformity & Touch-up
- Low Odor & VOC
- Water Clean-up

Compliance - Performance - Certification

- ✓ Meets LEED EQ Credit 4.2 VOC Limits
- ✓ Meets CARB VOC Limits
- ✓ Meets National AIM VOC Limits

Product Specifications

Resin Type:	Acrylic
Color Range:	White, custom tints
Finish:	Satin 30-40 @ 60° MPI Gloss Level 4
Drying Time: (75° F. & 50% R.H.)	To Touch: 1 hour To Recoat: 4 hours
Practical coverage:	200-300 sq. ft. per gallon
Recommended Film Thickness:	Wet: 4.5 mils per coat Dry: 2.0 mils per coat
Weight per Gallon:	10.3
Solids by Weight:	50% ± 2%
Solids by Volume:	39% ± 2%
Shelf Life:	2 years unopened
Sizes:	Five & One gallon
V.O.C.	<50 grams per liter
Clean Up:	Water

Surface Preparation

General:

All surfaces must be cured, firm, dry and cleaned free of loose paint, dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces prior to application*.

New Surfaces: Follow general surface preparation guidelines. Patch imperfections with an appropriate filler. Plaster and Masonry should be thoroughly cured before painting. Ferrous metal should be primed immediately after surface preparation. Certain hard and dense surfaces, such as laminates or factory finishes, should be primed with a bonding primer. Prime with the product specified under System Recommendations.

Previously Painted Surfaces: Follow general surface preparation guidelines. Glossy surfaces should be sanded to a flat appearance. Be sure to remove sanding dust*. Exceptionally hard existing coatings (i.e. aged alkyds, epoxies) may require a bonding primer. Patch imperfections with an appropriate filler. Spot prime unpainted areas or prime entire surface with a universal acrylic primer such as Kelly-Moore 295 Universal Multi-Purpose Primer.

*See warning for existing leaded paint under Precautions.

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System Recommendations

Wallboard, Plaster, and Masonry:

PRIMER: 973 AcryPlex Interior Wall Primer & Undercoat
OR: 971 AcryPlex Interior PVA Primer Sealer

Wood:

PRIMER: 973 Acry-Plex Zero VOC Interior Wall Primer & Undercoat

Aluminum, Ferrous or Galvanized Metal:

PRIMER: 5725 100% Acrylic Metal Primer

Difficult Adhesion Surfaces (tile, laminate, factory finishes, etc.):

PRIMER: 295 Universal Multi-Purpose Primer
OR: 287 Kel-Bond Adhesion Plus

FINISH: 494 KM Commercial Interior Acrylic Satin Enamel

Application: Brush, Roll, or Spray

Brush: Use synthetic bristle brush.

Roller: Use 3/8" to 3/4" nap quality roller cover, depending on surface profile.

Spray: Airless sprayer is recommended. Use .015 to .019 orifice tip. For HVLP or Conventional sprayers please consult sprayer manual for latex enamel recommendations.

Do not apply when material, air, and/or surface temperature is below 50°F or above 90° F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Store at room temperature. Keep from freezing.

Thinning

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

Precautions

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION.

KEEP OUT OF REACH OF CHILDREN.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

Limited Warranty: The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.

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