



# 287 KEL-BOND ADHESION PLUS

## Interior-Exterior Primer-Sealer

### Product Description

Kel-Bond Adhesion Plus Interior/Exterior Primer-Sealer is a waterborne primer designed to provide excellent adhesion to hard, dense or glossy surfaces such as fiberglass, formica, glazed tile, porcelain, or glass. Also recommended for Kynar and Silicone Polyester siding. Kel-Bond Adhesion Plus can be topcoated with latex, alkyd, lacquer, urethane or epoxy.

### Performance Features

- Excellent Adhesion
- Low Odor
- Low Temp Application (min. 40° F)
- Sandable
- Excellent Leveling
- Soap and Water Clean-Up

### Compliance - Performance - Certification

- ✓ Meets Green Seal GS-11 VOC Limits
- ✓ Meets LEED IEQ 4.2 Credit VOC Limits
- ✓ Meets CARB VOC Limits
- ✓ Meets SCAQMD VOC Limits
- ✓ Meets National AIM VOC Limits

### Product Specifications

Resin Type:	Urethane/Acrylic
Color Range:	White
Drying Time: (75° F. & 50% R.H.)	To Touch: 30 minutes To Recoat: 3 hours ( <i>Allow 24 hours for 2 comp. topcoats</i> )
Practical coverage:	Approx. 450 sq. ft. per gallon
Recommended Film Thickness:	Wet: 3.5 mils Dry: 1.0 mils
Weight per Gallon:	10.7
Solids by Weight:	44%
Solids by Volume:	29%
Shelf Life:	2 years unopened
Sizes:	One Gallon, Quarts, Aerosol
V.O.C.	<100 grams per liter
Clean Up:	Soap & Water

### Surface Preparation

#### General:

All surfaces must be cured, firm, dry and cleaned free of loose paint, dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces\*.

*\*See warning for existing leaded paint under Precautions.*

**New Surfaces:** Follow general surface preparations guidelines. Plastic and other composite materials should be tested for adequate adhesion due to the variety of materials in use. Not recommended direct to ferrous metal, for ferrous metal use Kelly-Moore's 1725 Acry-Plex or 5725 DTM Acrylic Primer.

**Previously Painted Surfaces:** Follow general surface preparation guidelines. This product is not designed to eliminate required surface preparation. All peeling, flaking or loose existing paint must be removed to a firm, clean surface. When priming Kynar or Silicone Polyester pre-painted siding, test for acceptable adhesion before commencing full project.

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## System Recommendations

PRIMER: 287 Kel-Bond Adhesion Plus

FINISH: Appropriate Finish

### Application: Brush, Roll, or Spray

Brush: Use synthetic bristle brush. Wet brush before use.

Roller: Use 1/4 inch to 3/8 inch nap depending on surface profile. Wet roller before use.

Spray: For airless sprayers use .013 to .015 spray tip. For HVLP or conventional sprayers please consult sprayer manual.

Do not apply when material, air, and/or surface temperature is below 40°F or above 90° F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks. Apply a thin to medium uniform film. Heavy build is not necessary or helpful.

Store at room temperature. Keep from freezing.

### Thinning

Apply at can consistency.

### Precautions

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to <a href="http://www.epa.gov/lead">www.epa.gov/lead</a> .
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Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

**USE ONLY WITH ADEQUATE VENTILATION.**

**KEEP OUT OF REACH OF CHILDREN.**

### Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

**Limited Warranty:** The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.