



117 - 332

PECO Red Concentrate

Product Description

An interior/exterior latex paint designed especially for marking wood pallets.

Performance Features

- **Quick Drying**
- **Can be applied by brush, roll or spray**
- **Water clean-up**
- **HAPS Free**

Product Specifications

Resin Type:	Vinyl Acrylic
Color Range:	PECO Red
Finish:	10-20 @ 85°
Drying Time:	To touch: 1 hour (75° F. & 50% R.H.) To recoat: 4 hours
Practical Coverage:	Approx. 350-450 sq. ft. / gal.
Recommended Film Thickness per Coat:	3.5 – 4.5 mils wet 1.5 - 2.5 mils dry
Weight per Gallon:	10.1 lbs.
Solids by Weight:	41.8%
Solids by Volume:	29.9%
Volatile by Weight:	58.2%
Volatile by Volume:	70.1%
V.O.C. by Volume	1.6%
Material V.O.C.	15.0 g/L
Coating V.O.C.	47.7 g/L
Shelf Life:	2 years unopened
Clean Up:	Water

09 90 00 PAINTING AND COATING

Surface Preparation

General:

All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalk, rust, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces*.

*See warning for existing leaded paint under Precautions.

FINISH: 117-332 Pallet Paint

Application: Brush, Roll, or Spray

Brush: Use synthetic bristle brush.

Roller: Use 1/2" to 1" nap quality roller cover, depending on surface profile.

Spray: Airless sprayer is recommended. Use .017 to .021 orifice tip.

Do not apply when material, air, and/or surface temperature is below 50°F or above 90° F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Store at room temperature. Keep from freezing.

Thinning

Thin with clean water to desired consistency. Recommended rate for marking pallets is 2 parts water to 1 part 117-332 PECO Red Concentrate. When diluted at this rate the Coating VOC remains constant while the Material VOC is changed from 15 grams per liter to 5 grams per liter, approximately.

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117 – 332 Pallet Paint (cont.)

Precautions

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. For additional safety information consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION.

KEEP OUT OF REACH OF CHILDREN.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

Warranty: This product is sold without warranty. Kelly-Moore Paint Company, Inc. and its distributors assume no responsibility express or implied for use of this product. Suitability of this product for any specific purpose must be determined by the user.